

Work Order ID 147195

June 07, 2016 11:15:27 AM

147195

Page 1

Item ID: D3876-3 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Protector - Fwd Wall
 Start Date: 6/7/2016 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 6/10/2016 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: SU Date: 6/7/16 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3876	A								
100	FLOW WATER JET	0.00							
100									
Waterjet	Memo	0.11							
FLOW CNC Waterjet	1-Cut as per Dwg D3876								
	Dwg Rev: <u>A</u>								
	Prog Rev: <u>A</u>								
	2- Deburr								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									

PR 06/07/2016

DAS
50
9-89

4

DAS
50
9-89

4

PR 06/08/2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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120	QC8- Inspect parts - second check	0.00							DAS 38 9-89
120						4			JUN 15 2016
QC	Memo	0.01							
Quality Control									
130	Identify as per dwg & Stock Location: <i>PC</i>	0.00							
130									JUN 15 2016
Packaging	Memo	0.00							DMS 6 9-89
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									16/6/15 <i>[Signature]</i>
QC	Memo	0.03							
Quality Control									

MCS JUN 15 2016

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Picklist Print

June 07, 2016 11:15:27 AM

Page 1

Work Order ID: 147195

147195

Parent Item: D3876-3

D3876-3

Parent Item Name: Protector - Fwd Wall

Start Date: 6/7/2016

Required Date: 6/10/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 09-01-14 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased			No	100	sf	1,097.127	3.97	9.341176			
MI FXS 125-F60029-04									**			<i>PR 06/07/2016</i>	
GE PLASTICS LEXAN SHEET													

Location

Loc Qty

Loc Code

MAT018

1097.127

m133111

263.327

m134389

833.8

15.8

DQA: _____ Date: _____

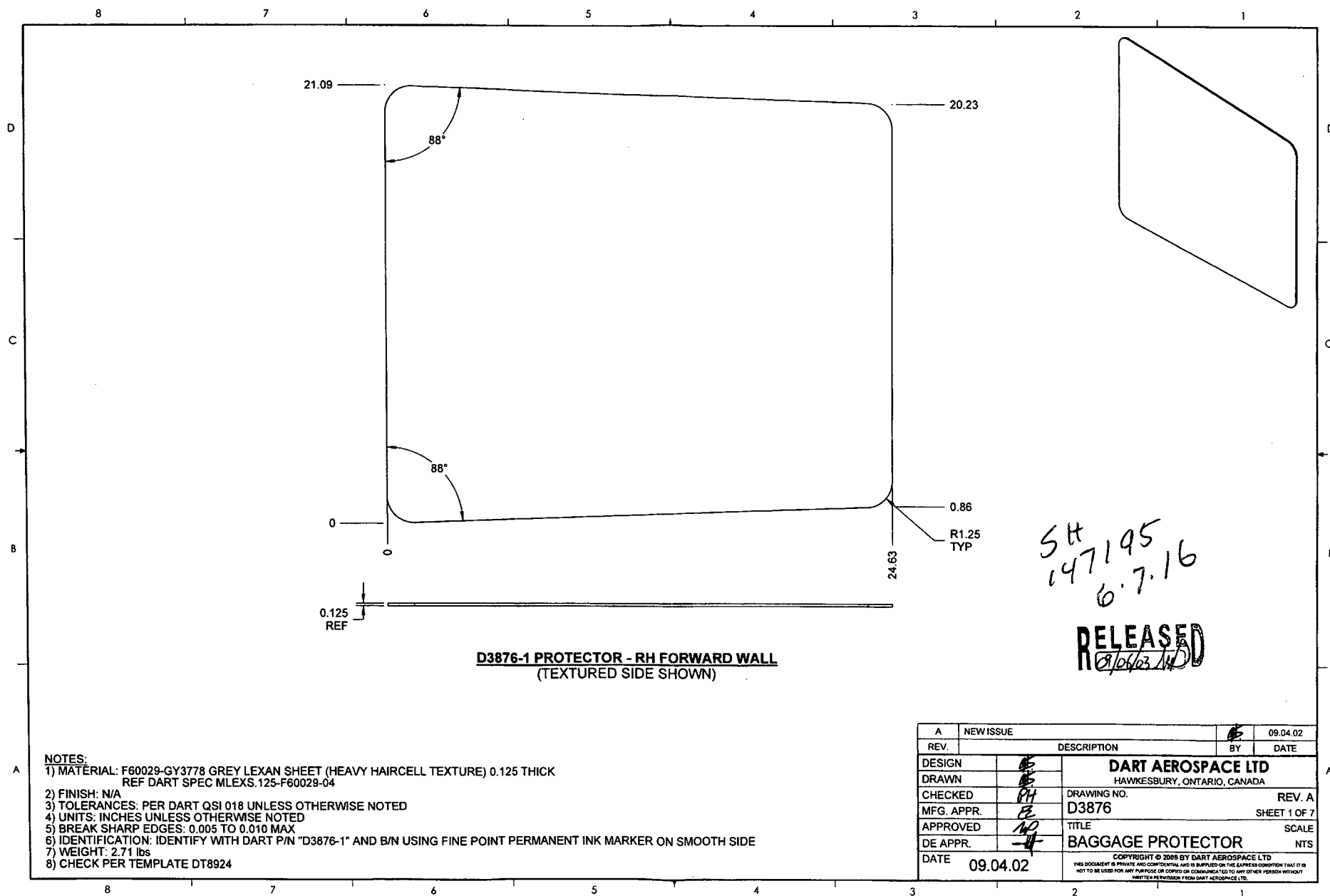


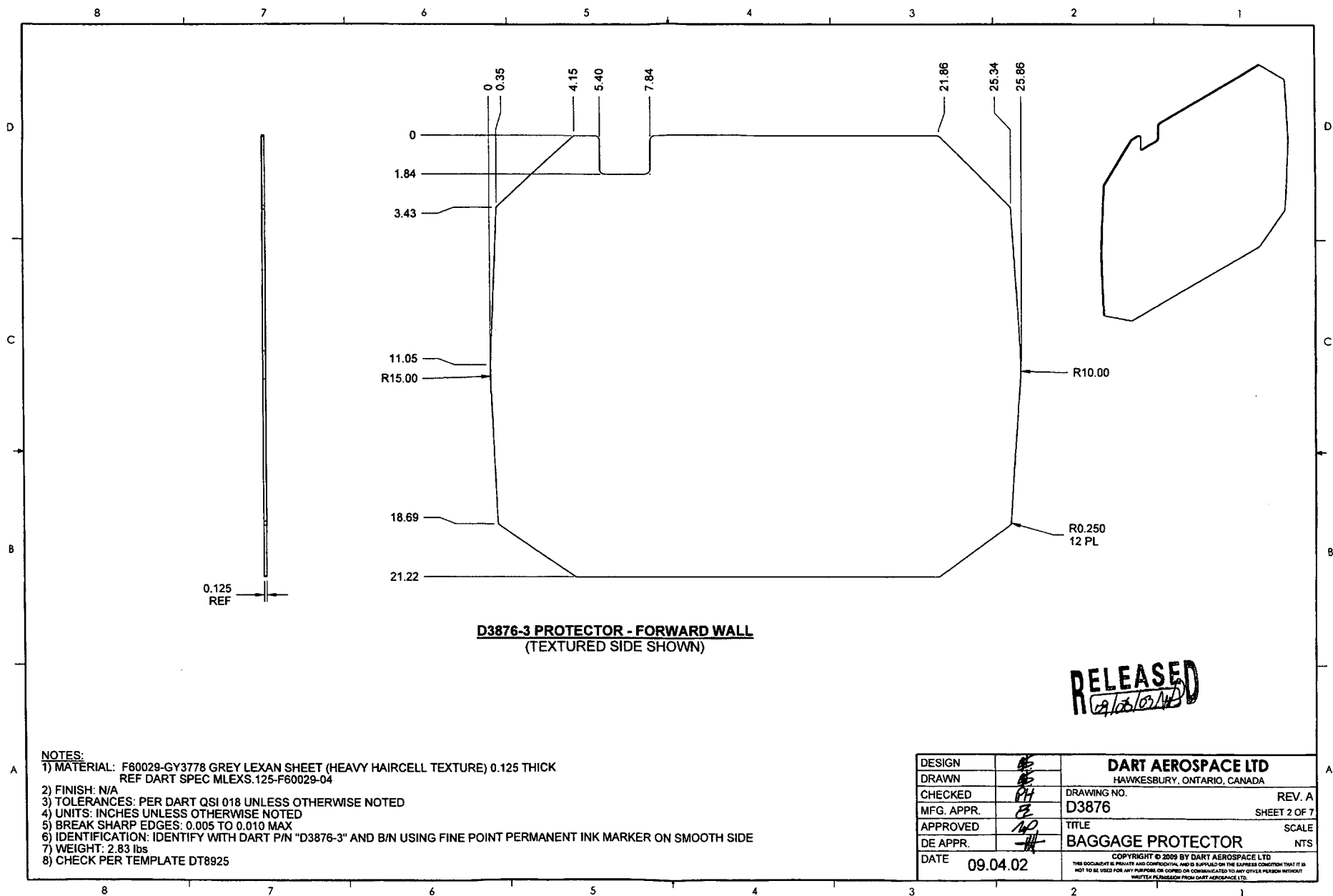
WORK ORDER NON-CONFORMANCE / UPDATE

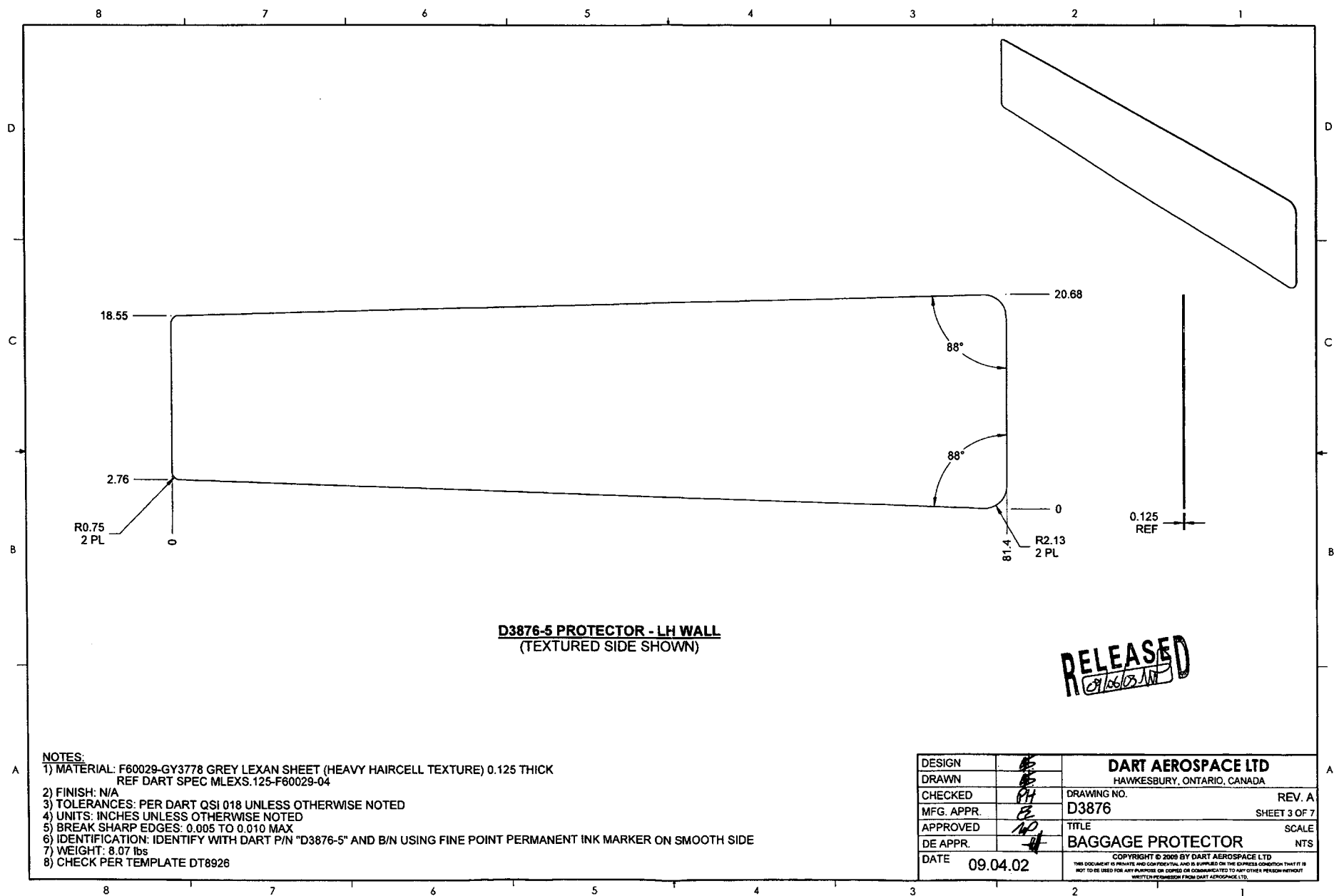
QA Closed: _____ Date: _____

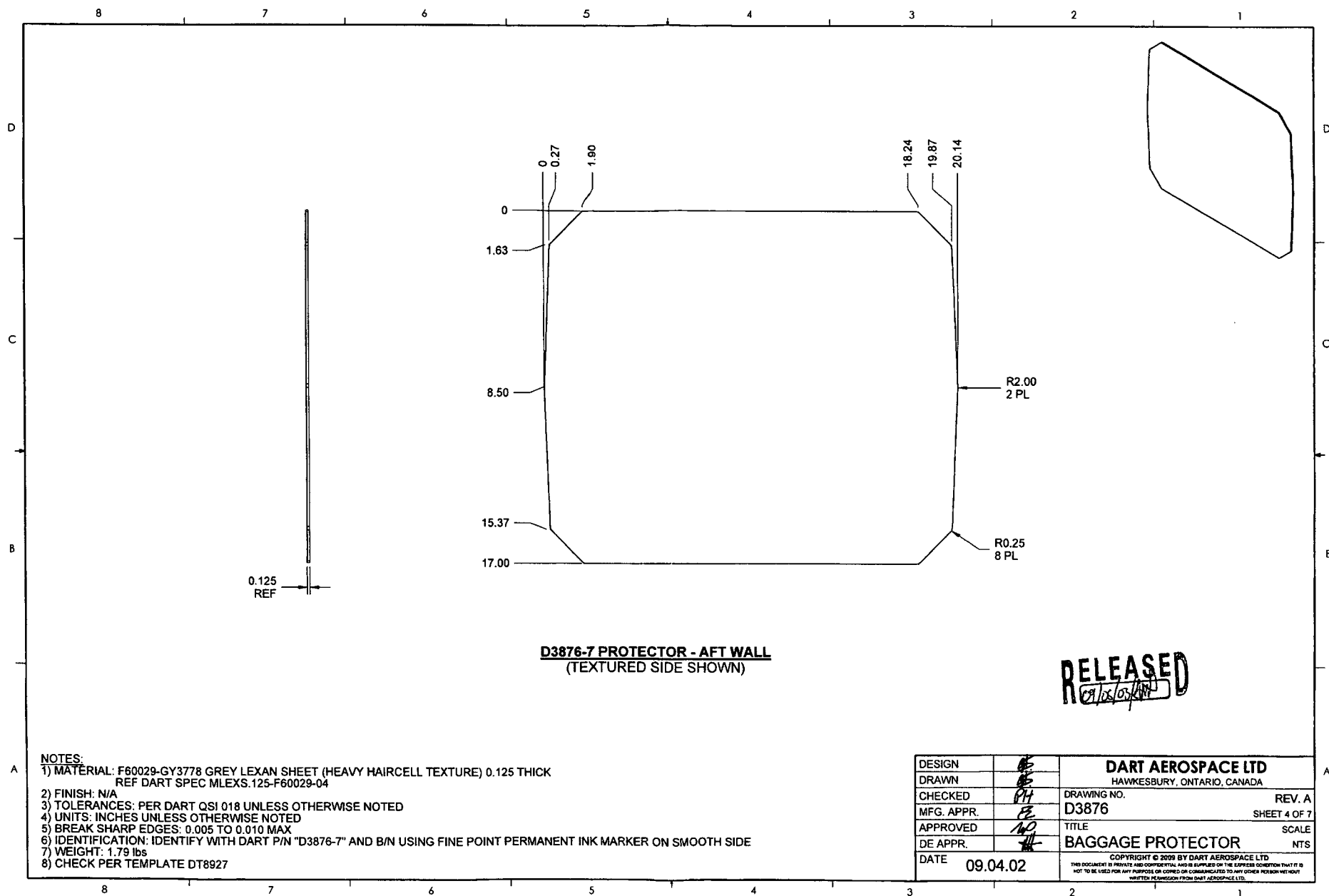
Work Order update only ☐

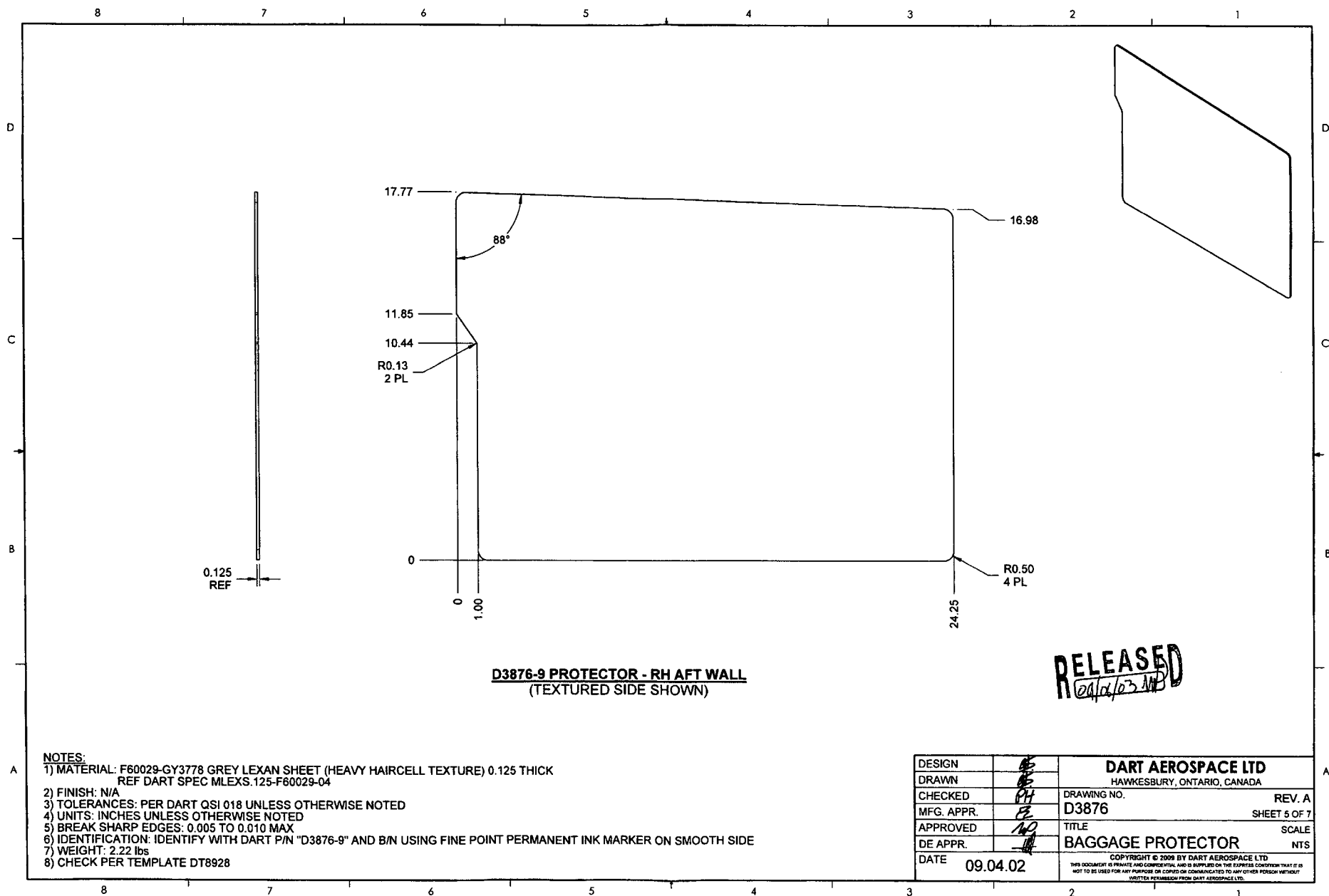
Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
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Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

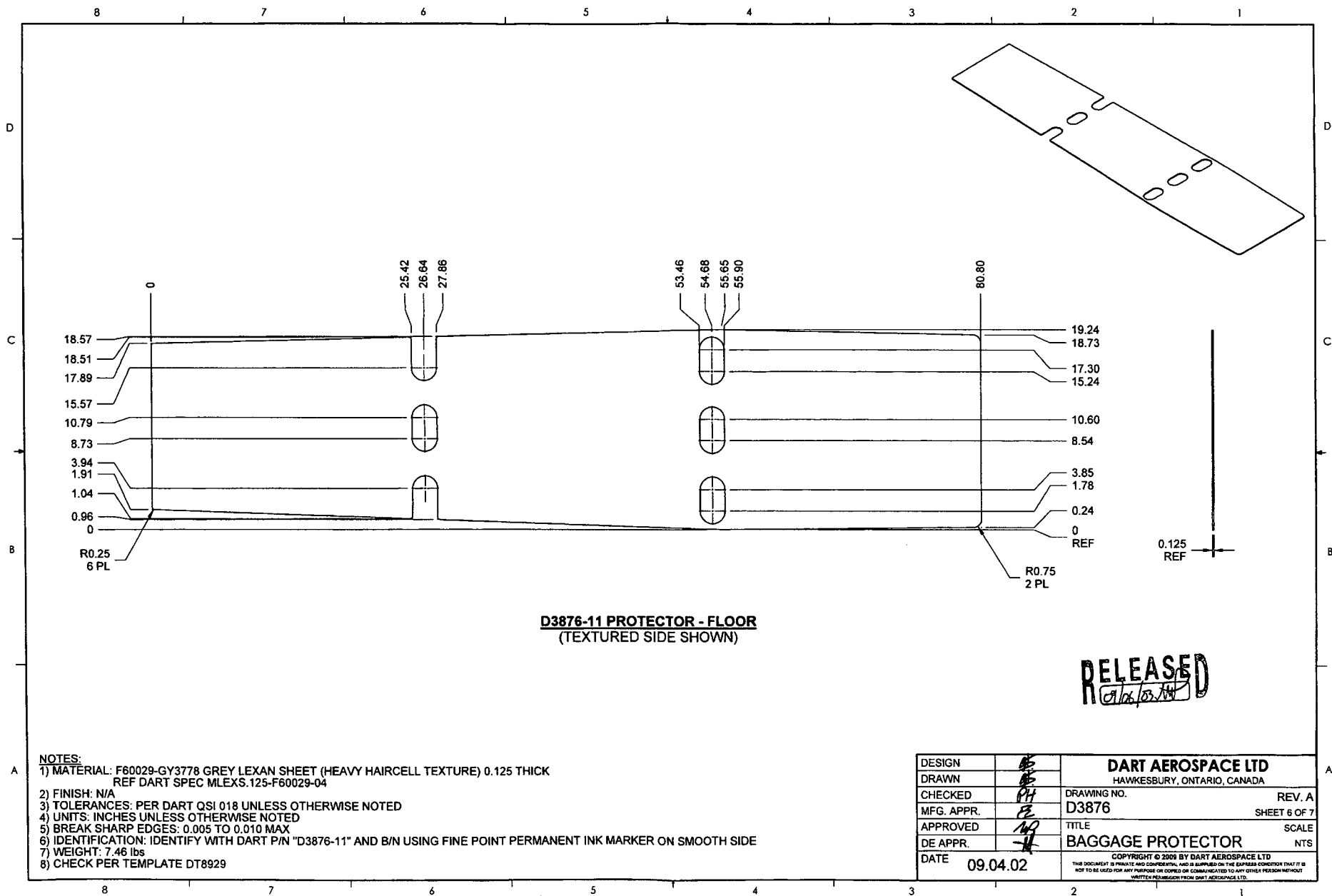


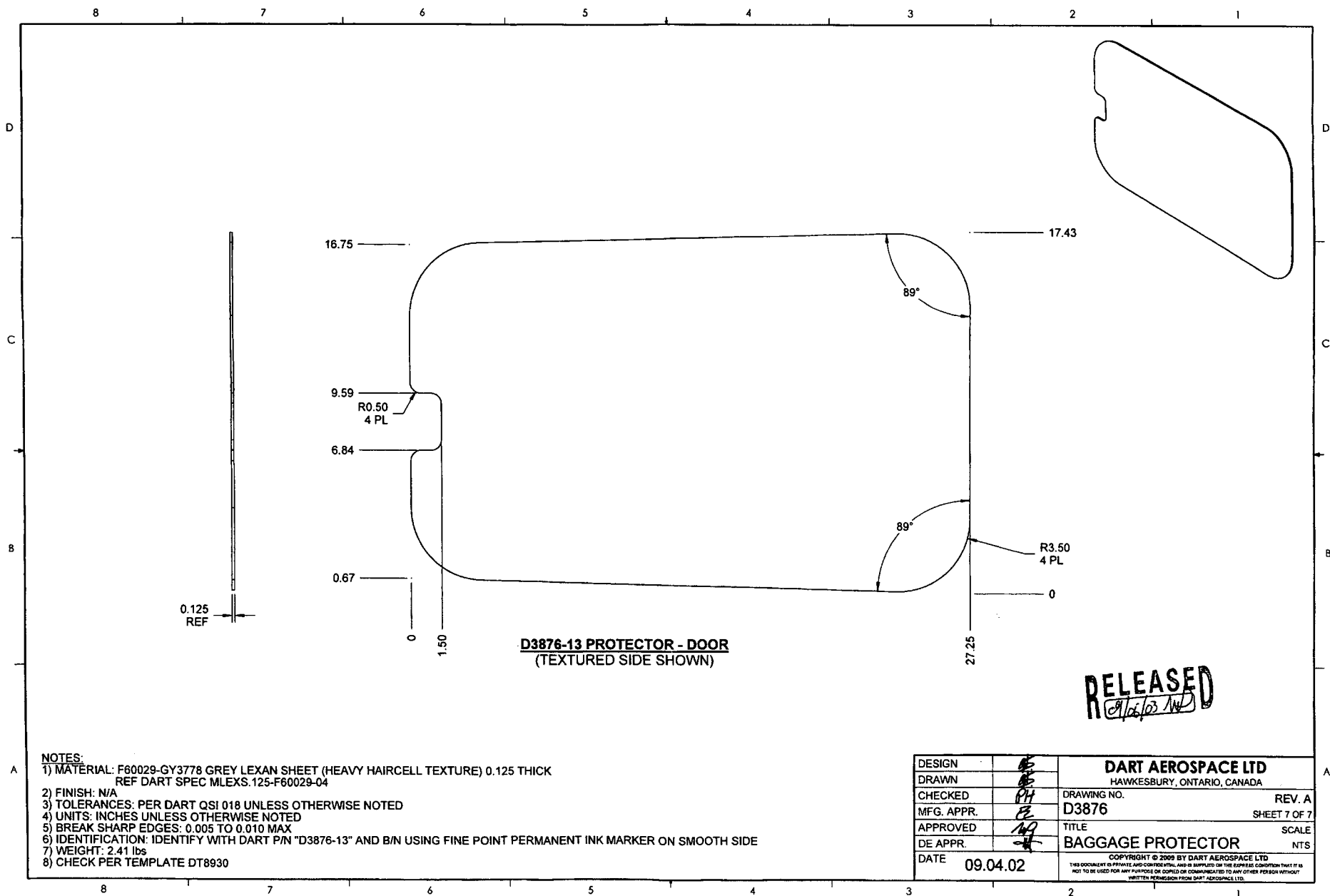












RELEASED
9/16/03

NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3876-13" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE
- 7) WEIGHT: 2.41 lbs
- 8) CHECK PER TEMPLATE DT8930

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO.
MFG. APPR.		D3876
APPROVED		TITLE
DE APPR.		BAGGAGE PROTECTOR
DATE	09.04.02	SCALE
		NTS

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